



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-630-034
Job Sheet 168757



Part No: D412-630-034

Job Qty: 2 ea

Part Name: Folding Heli-Access-Step™ RH - Low, High & Float Gear



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/22/17

Job Tracking No:

Due Date: 12/8/17

Created By: Linda Lacelle

Type: ~~Stock~~ *SOLD*

Description:

Customer: Ultimate Heli Pty Ltd (CULT101)

1st Floor, Main Terminal Building, Grand Central Airport, New Road, Midrand, Gauteng Johannesburg, .
1685 South Africa ph:27 11 044 5555 fx:27 66 275 3903.

Note: 09/20/2017JR Oversized Item, Please Refer To Shipping Instructions.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/7/17	12/7/17	0.00	0.00	Start Up Container		<i>17-12-27</i>
110	Small Fab	2 pcs	12/8/17	12/8/17	0.00	0.90	Small Fab		<i>17-12-27</i>
120	QC	2 pcs	12/8/17	12/8/17	0.00	0.00	QC5		<i>17-12-27</i>
130	Packaging	2 pcs	12/8/17	12/8/17	0.00	0.00	Packaging1		<i>17-12-27</i>
140	QC	2 pcs	12/8/17	12/8/17	0.00	0.00	QC4		<i>17-12-27</i>
145	DC	2 pcs	12/8/17	12/8/17	0.00	0.00	DC		<i>17-12-27</i>
150	Packaging	2 pcs	12/8/17	12/8/17	0.00	0.00	Packaging3		<i>17-12-27</i>
160	QC21-FG	2 Ea	12/8/17	12/8/17	0.00	0.00	QC21		<i>17-12-27</i>

Part Op 110 - Assemble as per dwg D412-630 p.14

Descriptions: 145 - Photocopy bluefile & create labels per PPP D412-630-034 CHG005

150 - Identify and pack for shipping as per PPP D412-630-034 PPP Rev: _____

**LPS Procyon Batch 133690*
**LPS3 Rust inhibitor A/K LPS3 Batch#1237*

SOLD

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN310C8 <i>SO26081</i>	4	40	0	0
	AN3C21A <i>SO26080</i>	2	27	0	0
	AN8C16 <i>Fm137593 X3</i>	4	23	0	0
	D2012-107 <i>SO26074</i>	2	9	0	0
	D2803-042 <i>SO26092</i>	2	8	0	0
	D2804-042 <i>SO26090</i>	2	4	0	0
	D2807-041 <i>SO26072</i>	4	10	0	0
	D2813 <i>SO26072</i>	4	13	0	0
	D3395-1 <i>SO26067</i>	8	14	0	0
	D3562-042 <i>SO24756</i>	2	0	0	0
	D3672-15 <i>SO26066</i>	10	73	0	0
	D3672-19 <i>SO26065</i>	8	136	0	0
	D3672-7 <i>SO26064</i>	8	171	0	0
	MS21043-3 <i>SO26056</i>	8	709	0	0
	MS24665-302 <i>SO26050</i>	4	50	0	0
	MS24693-C280 <i>SO26048</i>	4	92	0	0
	MS24693-C285 <i>SO26047</i>	2	17	0	0
130-Packaging	AN44C7A <i>Fm137587.81</i>	2✓	8	0	0
	AN4C10A <i>SO27341</i>	2✓	19	0	0
	AN4C15A <i>SO27345</i>	4✓	44	0	0
	AN4C6A <i>SO27378</i>	2✓	302	0	0
	AN5C15A <i>SO27387</i>	4✓	36	0	0
	D2806-1 <i>F161725</i>	4✓	23	0	0
	D2806-3 <i>F161794</i>	4✓	21	0	0
	D2810-5 <i>SO27395</i>	2✓	6	0	0
	D3396-1 <i>SO27398</i>	4✓	25	0	0
	D3672-17 <i>SO27399</i>	14✓	136	0	0
	D3672-5 <i>SO27400</i>	14✓	1,491	0	0
	MS21043-4 <i>SO27406</i>	8✓	798	0	0
	MS21043-5 <i>SO27408</i>	6✓	153	0	0

Part Specifications

Specifications could not be found.

Plex 11/22/17 12:58 PM dart.lacelle.linda

DART
AEROSPACE

S026989


Folding Heli - Access - Step RH - Low, High & Float Gear

PART NO:

D412 - 630 - 034

Revision:

Operation:

Change No:

Start up Operation
CHG005

Mfg Date: 12/27/17

Job No: 168757

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CANADA

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Part Number: D412-630-033/-034

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